

WORKING METHOD FOR FLOOR BOARD

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- **international:** *E04F15/02; E04F15/04; E04F15/02; E04F15/04*; (IPC1-7): E04F15/02; E04F15/04

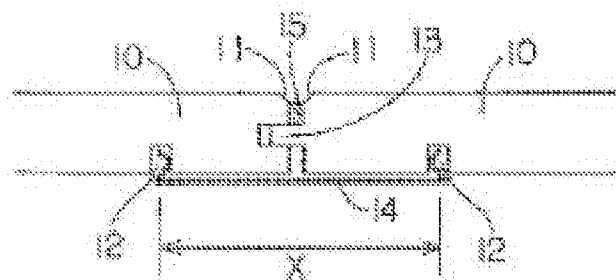
- **European:**

Application number: JP19940251315 19940919

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Abstract of **JP 8086078 (A)**

PURPOSE: To reduce cost, to extend the tolerance of a dimensional error at the time of the machining of a floor board and to improve productivity and quality by forming a groove to the underside of the floor board and joining the mutual joining sections of the floor boards by fittings through a cushioning material between the upper clearances of the joining sections of the floor boards. **CONSTITUTION:** The upper sections of the joining sections of floor boards 10 are chamfered 11, inserting grooves 12 for fittings 14 are formed to an underside, and a tongue section 13 for joining is formed to a peripheral section.; The tongue section 13 for joining is composed of a male section and a female section at that time, the male section and the female section are connected to prevent displacement in the vertical direction of the mutual floor boards 10, and the fittings 14 are inserted into the grooves 12 in the undersides of the floor boards 10 to obviate displacement in the horizontal direction. A cushioning material 15 is laid on the joining sections at that time, and the joining sections are filled with the cushioning material 15 when there is an error in the dimensions of the floor boards 10 as a dimensional adjusting material and at the time of a dimensional change due to a temperature change and the absorption and discharge of moisture.



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